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Ref. No.:  
1525-06260800

## Overview and Technical Data:

# 3-Axis CNC Machining Center Matec 30L with Heidenhain Control and Pendulum Mode

## MATEC

Second Hand MATEC Machines for sale | Asset-Trade

Year of Build:  
Jan 1998

### Description:

**Used 3-axis CNC machining center Matec 30L for sale. With Heidenhain DNC426CB control, 2000mm X-axis, pendulum mode, and NEW SK40 spindle!**

For sale is a robust and versatile 3-axis CNC machining center from the quality German manufacturer Matec, model 30L. The machine is distinguished by its very large X-axis travel of 2,000 mm, enabling the machining of long workpieces. Another outstanding feature is the integrated pendulum mode, which allows for workpiece setup during machine operation, thereby significantly increasing productivity. Equipped with a proven Heidenhain control and complete with a chip conveyor and filter unit, this machining center is an excellent solution for flexible manufacturing.

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### Highlights of the Machine

- **New Spindel in 12/2024**
- **Large Work Envelope:** X-axis with 2,000 mm of travel, ideal for long components.
- **High Productivity:** Integrated pendulum mode to reduce non-productive time.
- **Proven CNC Control:** Equipped with a reliable Heidenhain DNC426CB.
- **Complete Package:** Includes chip conveyor, Küma lubricant filter unit, and a tool cabinet.
- **Versatile Spindle:** SK40 tool taper with a speed of up to 9,000 RPM.

### Technical Data at a Glance

Feature	Specification
<b>Manufacturer</b>	Matec
<b>Type</b>	30L
<b>Machine No.</b>	0153

**Year of Manufacture** 1998

**Control System** Heidenhain DNC426CB

**Operating Hours** Control ON: 57,385 Machine ON: 33,769 Program RUN: 25,785 h (as read)

**Travels** **X-axis: 2,000 mm, Y-axis: 800 mm, Z-axis: 600 mm**

**Special Feature** **Integrated Pendulum Mode**

**Spindle Taper** SK40

**Spindle Speed** 9,000 RPM

**Tool Magazine** approx. 36 stations (*assumption based on typical configuration*)

Chip conveyor (YOM 1998)

**Accessories** Filter unit Küma BF GR3 (YOM 1998)

Tool cabinet (7 drawers)

## **Technical Data:**

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Control:

[TNC 426](#)

Machine Hours:

57.385 hrs.

Spindle Hours:

25.785 hrs.

Spindle Speed:

9.000 rpm

Tool Capacity:

36 x

## **Travels:**

X-Axis:

2.000 mm

Y-Axis:

800mm

Z-Axis:

800 mm

## **Buyer Information:**

Condition:

[Normal wear](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany



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<b>Spindle Taper</b>	SK40
<b>Spindle Speed</b>	9,000 RPM
<b>Tool Magazine</b>	approx. 36 stations ( <i>assumption based on typical configuration</i> )
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Control:  
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Spindle Hours:  
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Spindle Speed:  
9.000 rpm  
Tool Capacity:  
36 x

## Travels:

X-Axis:  
2.000 mm  
Y-Axis:  
800mm  
Z-Axis:  
800 mm

## Buyer Information:

Condition:  
[Normal wear](#)  
Availability:  
[Sold](#)  
Sold as:  
[EXW \(Ex Works - Incoterm\)](#)  
VAT:  
[19 %](#)  
Buyers Premium:  
[18 %](#)  
Location:  
Germany

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