

Ref. No.: 1525-06240810

Overview and Technical Data:

Used Wheel Disc Production Line with Schirmer + Plate 16 MN Press & Schleicher Coil Line

NOT DEFINED

The Manufacture is currently unknown or not specified | Asset-Trade Year of Build:

Jan 2000

Description:

For sale is a powerful production line for manufacturing wheel discs directly from coil. The heart of the system is a robust 16 MN (approx. 1600 tons) drawing and stamping press from Schirmer + Plate, fed by a modern Schleicher coil line (YOM 2000) designed for heavy coils up to 10 tons and material thickness up to 16 mm. A Kuka 6-axis robot automates parts handling, ensuring an efficient production flow.

This complete line is the ideal solution for the serial production of truck or car wheel discs and other stamped or formed parts that require high pressing force and material thickness.

Buy a used wheel disc production line. Complete system with a 16 MN Schirmer + Plate press, Schleicher coil line (up to 16mm), and a Kuka robot.

Highlights of the Line

- **High Pressing Force:** A massive **Schirmer + Plate drawing and stamping press** with 16 MN (approx. 1,600 t).
- Heavy-Duty Coil Line: Schleicher decoiler and straightener (YOM 2000) for strip widths up to 650 mm and thickness up to 16 mm.
- Automated Handling: A Kuka KR150-2 2000 industrial robot (YOM 2005) is integrated into the process.
- **Complete Solution:** A full line from decoiling to the output station, including conveyors and workshop equipment.

Detailed Technical Specifications:

Component Manufacturer Type/Description YOM Technical Data/Notes

Coil Decoiler Schleicher HES-15-0850 2000 Max. coil weight: 10,000 kg, strip width: 120-650 mm, coil Ø: 1200-2000 mm

Component	Manufacturer	Type/Description	YOM	Technical Data/Notes
Hydraulic Power Unit	Schnupp	-	-	Capacity approx. 400 L of oil
Straightening Unit	Schleicher	RSF-08-1277160- 0650	2000	Strip width: 120-650 mm, strip thickness: 5.0 - 16.0 mm
Drawing & Stamping Press	Schirmer + Plate	R60HP1600	1979	Pressing force: 16 MN (approx. 1,600 t), operating pressure: 250 bar, stroke: 750 mm, table: 1600x1350 mm, installation height: 1150 mm
Inclined Conveyor	Mayfran	-	-	Length approx. 4,000 mm
Industrial Robot	Kuka	KR150-2 2000	2005	6-axis, S/N 901287, own weight 1,267 kg
Peripherals	Garant, et al.	Output station, control unit	-	Incl. workbench with 6 drawers, tool cabinet

Für weitere technische Details, Unterlagen oder zur Vereinbarung eines Besichtigungstermins nehmen Sie bitte Kontakt mit uns auf.

Technical Data:

Technical Data:

Control:

CNC

Buyer Information:

Condition:

Very good condition

Available:

Sold

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

Buyers Premium:

18 %

Location:

Germany

Images:

Second Hand Wheel I	Disc Production Line	with Schirmer + I	Plate 16 MN Pres	s & Schleicher C	oil Line for sale
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Second Hand Wheel Disc Production	n Line with Schirmer + Pl	ate 16 MN Press & Schle	icher Coil Line for sale
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Second Hand Wheel Disc Production Line w	ith Schirmer + Plate 16 Ml	N Press & Schleicher Coil Line	for sale
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Second Hand Wheel Disc Pro	oduction Line with	Schirmer + Plate 1	6 MN Press & Sch	lleicher Coil Line fo	or sale
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Second Hand Wheel Dis	c Production Line v	vith Schirmer + Pl	ate 16 MN Press	& Schleicher Coil	Line for sale
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Second Hand Wheel Dis	sc Production Line	with Schirmer + P	late 16 MN Press a	& Schleicher Coil	Line for sale
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Second Hand Wheel	Disc Production I	Line with Schirmo	er + Plate 16 MN	Press & Schleiche	r Coil Line for sale
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Second Hand Wheel Disc Production Line with Schirmer + Plate 16 MN Press & Schleicher Coil Line for sale
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Second Hand Wheel	Disc Production I	Line with Schirme	er + Plate 16 MN	Press & Schleicher	Coil Line for sale
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Second Hand Wheel Disc Production Line with Schirmer + Plate 16 MN Press & Schleicher Coil Line for sale
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Second Hand Wheel Disc Production Line with Schirmer + Plate 16 MN Press & Schleicher Coil Line for sal	e
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Second Hand Wheel Disc Production Line with Sch	irmer + Plate 16 MN Pr	ress & Schleicher Coil	Line for sale
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Second Hand Wheel D	isc Production Line w	vith Schirmer + Plate	e 16 MN Press & Sc	hleicher Coil Line for sale
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Second Hand Wheel Disc Production Line with Schirmer	+ Plate 16 MN Press & Schleicher Coil Line for sale
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Second Hand Wheel Disc Production Line with Schirmer + Plate 16 MN Press & Schleicher Coil Line to	for sale
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Second Hand Wheel I	Disc Production Line	with Schirmer + 1	Plate 16 MN Press	& Schleicher Coil	Line for sale
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Second Hand Wheel l	Disc Production Lin	e with Schirmer +	- Plate 16 MN Pre	ess & Schleicher C	Coil Line for sale
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Second Hand Wheel Disc Production Lin	ne with Schirmer + Plate	e 16 MN Press & Schleich	er Coil Line for sale
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Second Hand Wheel Disc Production	duction Line with S	chirmer + Plate 16	MN Press & Schleic	ther Coil Line for sale
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Second Hand Wheel Disc Production Line with Schirmer + Plate 16 MN Press & Schleicher Coil Line for sale
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Second Hand Wheel	Disc Production L	ine with Schirme	r + Plate 16 MN	Press & Schleicher	Coil Line for sale
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Second Hand Wheel D	Disc Production Line	with Schirmer + Pl	late 16 MN Press &	& Schleicher Coil I	Line for sale
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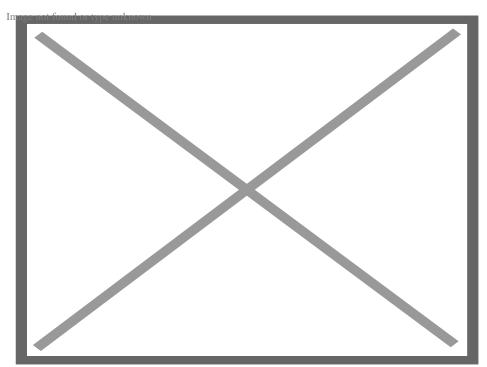
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Second Hand Wheel Disc Production	Line with Schirmer	+ Plate 16 MN Press &	Schleicher Coil Line for sale
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Second Hand Wheel Disc Production Line with Schirmer	- Plate 16 MN Press & Schle	eicher Coil Line for sale
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Second Hand Wheel Disc Production Line with Schirmer + Plate 16 MN Press & Schleicher Coil Line for sale
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Video:





Asset-Trade

Assessment and Sale of Used Assets world wide

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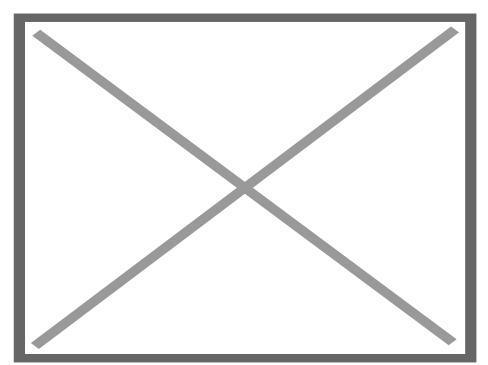
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35	
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