

Ref. No.: 1249

Overview and Technical Data:

MTE BF4200 3+2 Axis Bed Milling Machine

MTE (Machine Tool Engineering)

Second hand MTE Machinery for Sale | Asset-Trade Year of Build: May 2015

Description:

Used MTE BF4200 bed milling machine for sale.

The MTE BF4200 bed milling machine with 3+2 axes offers outstanding precision milling for your manufacturing needs. Equipped with the Heidenhain iTNC 530 CNC control, this MTE milling machine enables precise machining of complex workpieces. With a maximum travel capacity of 4,000 mm in the X-axis, 1,200 mm in the Y-axis and 2,000 mm in the Z-axis, it is ideal for large-format machining.

CNC control: Heidenhain iTNC 530

Technical data:

- 3+2 axes
- Travels:
 - X-axis (longitudinal): 4,000 mm
 - o Y-axis (transverse): 1,200 mm
 - o Z-axis (vertical): 2,000 mm
- Clamping table:
 - Clamping surface: 4,200 x 1,000
 - o Max. workpiece weight: 13,000
- Feeds:
 - o X, Y and Z axes, continuously variable 2-12,000 mm/min
 - Rapid traverse X/Y/Z 15 m/min
- Universal milling head:
 - Swivel range front/rear plane: 2.5/1°
 - o Power at 100% duty cycle: 30 kW
 - Speed, continuously variable: 40-4,000 min-1

o Gear levels: 3

- Tools:
 - o Tool holder: SK 50 DIN 69871-B
 - Automatic tool changer ATC:
 - Tool positions: 40 positions
 - o Tool diameter max: 125/240 mm
 - Tool length max.: 350 mm Tool weight max.: 20 ??kg
 - o Position change: horizontal/vertical
- Guides, drive and measuring systems
 - o All axis drives with digital drives from the manufacturer HEIDENHAIN
 - o Direct measuring systems for X, Y and Z axes from the manufacturer HEIDENHAIN
 - X, Y and Z axis guides using high-precision linear guides for maximum precision and dynamics, counter guide coated with Turcite B
 - o Precision ball screw with pre-loaded nuts in the X, Y and Z axes
- Coolant system with chip conveyor
 - Coolant outlet, switchable from coolant to air, on the front of the milling head via manually swiveling nozzles
 - Internal coolant supply through the spindle center.
 - o Tank volume approx. 400 l
 - Normal coolant supply 25 l/min 5 bar
 - o High pressure pump for internal cooling 20 l/min 20 bar
 - Coolant tank including paper belt filter system
 - Hinged belt chip conveyor, 2 longitudinal conveyors in the machine, 1 cross conveyor on the right side
 - CNC control HEIDENHAIN iTNC 530M
 - Digital numerical sequence control, including digital drive control, hard disk storage, TFT color screen,
 - Machining cycles:
 - Standard drilling and milling cycles, deep drilling, tapping with and without compensation chuck, milling of slots, rectangular and circular pockets, rectangular and circular tenons, boring, drilling-milling (helical path), line-off, drilling patterns, head tilting, backward tilting, shifting and/or rotation of the coordinate system, mirroring, dimensional factor also axis-specific,

Linear interpolation on 3 axes, circular interpolation on 2 axes and on 3 axes with rotated working plane, tilt working plane.

HR 410 - Electronic handwheel for operation of all axes

More data shortly

Technical Data:

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Control:

TNC 530

Spindle Speed:

4.000 rpm

Tool Holder:

BT50

Tool Capacity:

40 x

Travels:

X-Axis:

4.000 mm

Y-Axis:

1.300mm

Z-Axis:

2.000 mm

Dimensions and Weight:

Height:

4.200 mm

Width:

5.800 mm

Length:

10.200 mm

Weight:

21.500 kg

Buyer Information:

Condition:

Very good condition

Availability:

On Request

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

Buyers Premium:

18 %

Location:

Turkey

Images:

	Used MTE	BF4200	Bed Millir	ig machine	for sale
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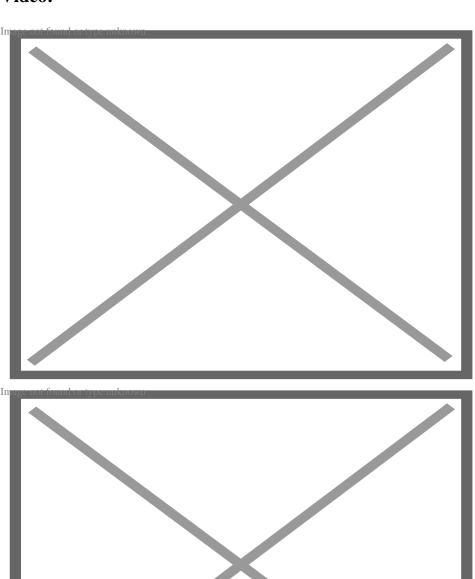
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Video:





Asset-Trade

Assessment and Sale of Used Assets world wide

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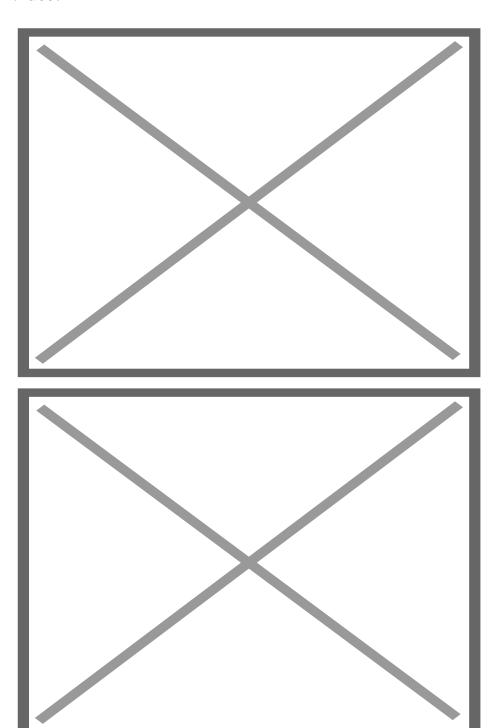
Buyers Premium: 18 %

Location:

Turkey

Images:

Video:





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