

Ref. No.: 1411-03211230

Overview and Technical Data:

TOYODA FA 800 S - Horizontal machining center

TOYODA

Second Hand Foyoda Machines Selling & Buying Year of Build: Aug 2008

Description:

Used TOYODA FA800S Horizontal machine Center

CNC Controls: Fanuc i31Spindel hours: 5178

Technical Details:

Work area:

• Axis stroke X (table): 1,350 mm

• Axis stroke Y (spindle head): 1,150 mm

• Axis stroke Z (column): 1,150 mm

• Workpiece (swing diameter x height): Ø 1,600 x 1,300 mm

• Rapid Travel 1~24,000 mm/min

Pallet changer and table:

• Number of pallets: 2x

• Dimensions: 800 x 800 mm

• Indexing angle: NC-table: 0.001°

• Indexing time, $0-90^{\circ}$: 5.0s

• Pallet height from floor: 1,300mm

• Max. load on pallet: 2.500kg

• Pallet change time: 40s

Automatic tool changer

- Tool holding capacity:
- Max. tool weight: 35 kg
- Max. tool dimensions (Ø x length): Ø 120 x 800 mm

- Tool changing time, tool to tool: 2.0 s
- Tool changing time, chip to chip

Spindle

• Spindle speed (min-1): 6,000 min

The FA800S is a high performance horizontal machining center with a direct drive spindle with 6,000 rpm, optional gear head spindle with 6,000 rpm or a spindle with 15,000 rpm and a fast feed rate of 24 m/min. The robust column and bed of the machine, the box guides and the large workpiece rotation diameter allow powerful machining with high accuracy.

Toyoda has a competitive advantage with the lowest total cost of ownership and excellent product support. Toyoda's component quality and energy-efficient design enable our machine tools to typically consume less power than other machines in their class. In addition, the cutting performance of the other machines is surpassed.

Technical Data:

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Control:

Series 30i

Spindle Hours:

5.178 hrs.

Spindle Speed:

6.000 rpm

Tool Holder:

BT50

Travels:

X-Axis:

1.350 mm

Y-Axis:

1.150mm

Z-Axis:

1.150 mm

Dimensions and Weight:

Height:

3.750 mm

Width:

4.225 mm

Length:

7.400 mm

Weight:

21.000 kg

Buyer Information:

Condition:

Very good condition

Availability:

On Request

Sold as:

EXW (Ex Works - Incoterm)

VAT:

<u>19 %</u>

Buyers Premium: 18 %

Location:

Germany

Images:





Asset-Trade

Assessment and Sale of Used Assets world wide

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